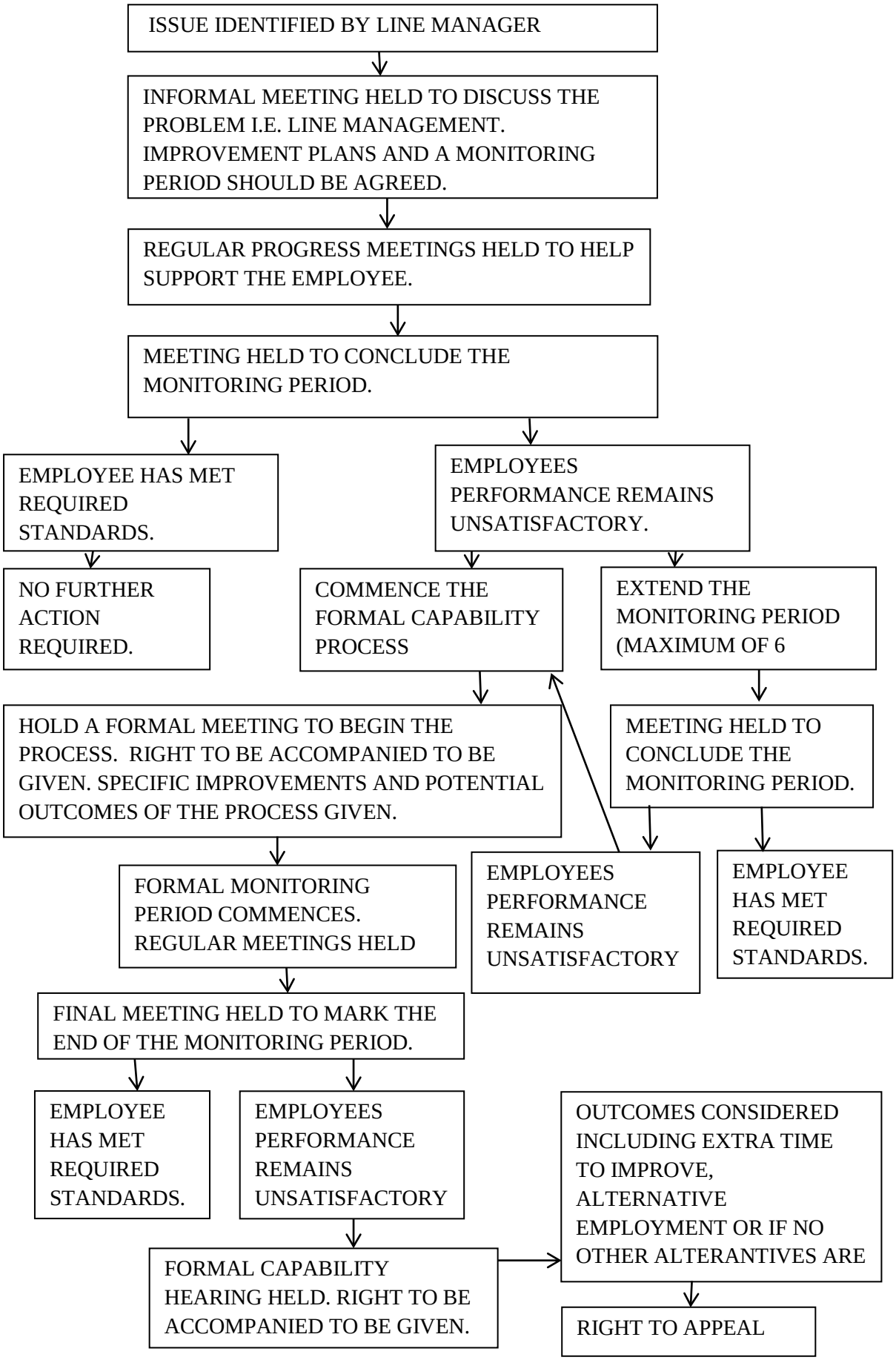CAPABILITY PROCEDURE FLOWCHART